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MCC-1 CRIMPING INSTRUCTIONS

**WARNING: THE MCC-1 SERIES IS NOT DESIGNED FOR INTERRUPTING CURRENT.
DO NOT CONNECT OR DISCONNECT THE CIRCUIT WHILE LIVE.**

WARNING: DO NOT USE ALUMINUM CABLE. Contact Attachment – Crimp-on method

1. Cut cable to length
2. Strip cable jacket and any binders back by 1 and 7/8 inch (48mm).
3. Attach contact by crimping to cable, making 2 crimps on the undercut portions of the contact. See chart below for correct sized crimping tools.

Thomas & Betts 13642PF			Thomas & Betts TBM15I (replaces TBM15PF)		
Cable Size MCM	Hydraulic Die Catalogue No.	Head Die Code	Cable Size MCM	Head Die Catalogue No.	Head Die Code
4/0 & 313	11744	76H	4/0 & 313	15512	76H
373 & 444	11748	99H	373 & 444	15505	99H
535	11749	106H	535	15515	106H
646	11753	115H	646	15504	115H
777	11753	115H	777	15504	115H